



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

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D4404-5

Job Sheet 184254



Part No: D4404-5

Job Qty: 4 ea

Part Name: Cushion, Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP REV: A 11.11.22 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/19/18	0.03	0.18	Waterjet 1		SC 18/10/18
110	QC	4 pcs		10/19/18	0.00	0.00	QC2 Waterjet-3		SC 18/10/18
120	QC	4 pcs		10/19/18	0.00	0.00	QC8-4		
130	Packaging	4 pcs		10/19/18	0.00	0.00	Packaging3	5/10/89	OCT 22 2018
140	QC21-SA	4 Ea		10/19/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

OCT 23 2018
21
9:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	1.6180 sf (.4045 ea)	100-Waterjet	3057461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MNEO60S.063	2	140	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																						
Date : _____	Step #: _____		2) Approval ed By _____ Supervisor rification rdinator al Wrong ensions tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence																																																																					
Description Work Order Deviation																																																																								
Root Cause <table border="0" style="width:100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table> <table border="0" style="width:100%;"> <tr><td>Pressure/Forced</td><td>☐</td></tr> <tr><td>Bending</td><td>☐</td></tr> <tr><td>Centre Not Conce</td><td>☐</td></tr> <tr><td>Cracks</td><td>☐</td></tr> <tr><td>Crimp/Kink/Ripple/Wave</td><td>☐</td></tr> <tr><td>Cuffs</td><td>☐</td></tr> <tr><td>Crushing</td><td>☐</td></tr> <tr><td>Heat Treat</td><td>☐</td></tr> <tr><td>Wave/Twist in Tube</td><td>☐</td></tr> <tr><td>Marks/Chatter</td><td>☐</td></tr> </table> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐					Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	Pressure/Forced	☐	Bending	☐	Centre Not Conce	☐	Cracks	☐	Crimp/Kink/Ripple/Wave	☐	Cuffs	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐
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OTHER : _____																																																																								

Part: D4A04-5
 Job No: 184254
 Serial No/Batch: S118496
 Revision: B
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 10/15/18
 Container No: S118496
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